

INSTALLATION

1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

- (a) Using a knife, cut away any rough areas on the body.

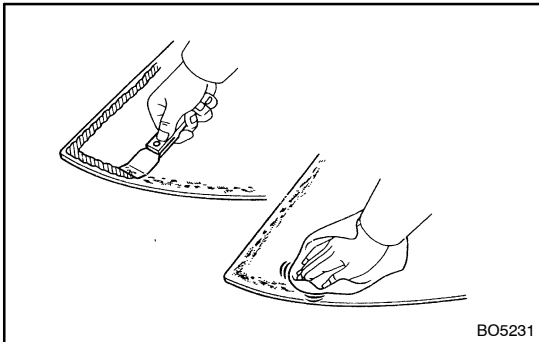
HINT:

Leave as much of the adhesive on the body as possible.

- (b) Clean the cutting surface of the adhesive with a piece of shop rag saturated in cleaner.

HINT:

Even if all the adhesive has been removed, clean the body.



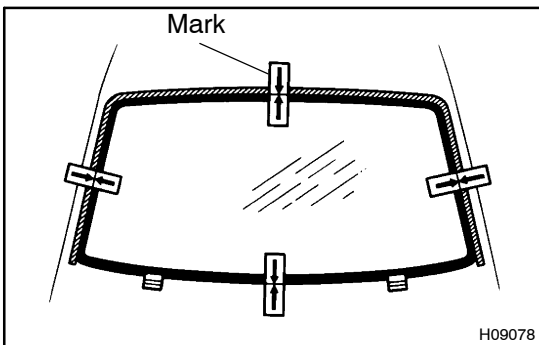
2. CLEAN REMOVED GLASS

- (a) Using a scraper, remove the adhesive sticking to the glass.

- (b) Clean the glass with cleaner.

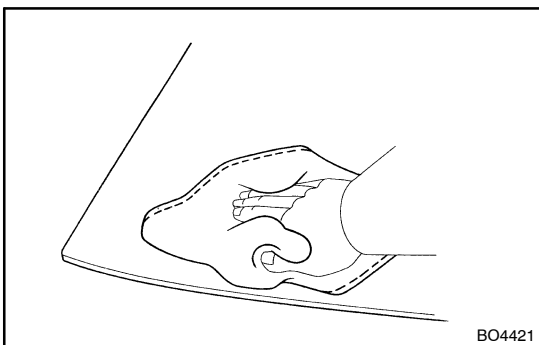
NOTICE:

Do not touch the glass after cleaning it.



3. POSITION GLASS

- (a) Place glass in the correct position.
- (b) Check that all contacting parts of the glass rim are perfectly even and do not make contact with the fasteners.
- (c) Place reference marks between the glass and body.
- (d) Remove the glass.

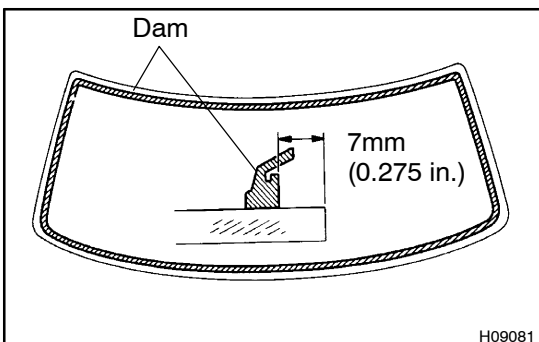


4. CLEAN CONTACT SURFACE OF GLASS

Using a cleaner, clean the contact surface black-colored area around the entire glass rim.

NOTICE:

Do not touch the glass face after cleaning it.

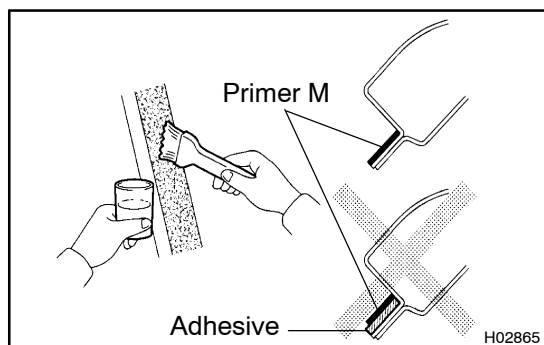


5. INSTALL DAM

- (a) Install the dam with double-stick tape as shown in the illustration.
- (b) Install the windshield glass seal as shown in the illustration.

NOTICE:

Do not touch the glass face after cleaning it.

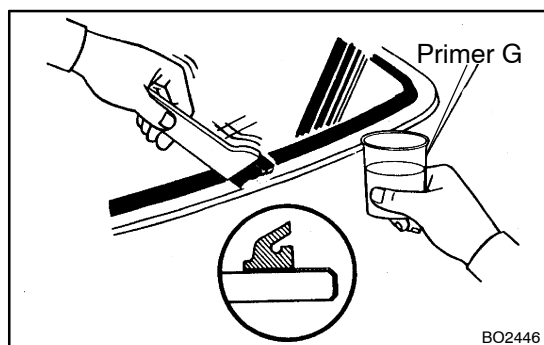


6. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

Using a brush, coat the contact surface on the body with Primer M.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not coat Primer M to the adhesive.
- Do not keep any of the opened Primer M for later use.

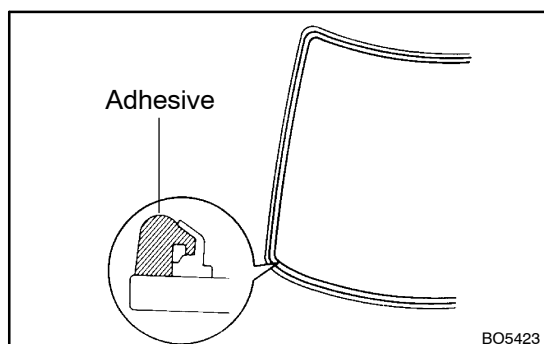


7. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

- Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G.
- Before the primer dries, wipe it off with a clean shop rag.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened Primer G for later use.



8. APPLY ADHESIVE

- Cut off the tip of the cartridge nozzle.

Part No. 08850-00801 or equivalent

HINT:

After cutting off the tip, use all adhesive within the time described in the chart below.

| Temperature | Tackfree time |
|---------------|---------------|
| 35 °C (95 °F) | 15 minute |
| 20 °C (68 °F) | 100 minute |
| 5 °C (41 °F) | 8 hour |

- Load the cartridge into the sealer gun.
- Coat the glass with adhesive on all contact surfaces along the ridge.

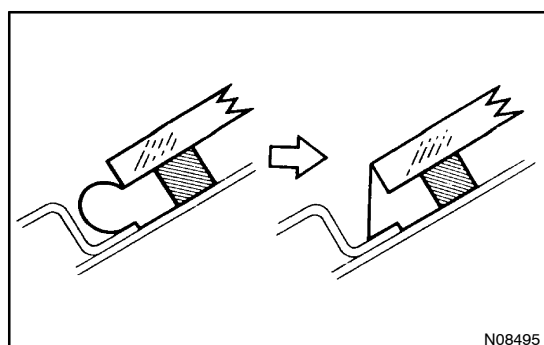
Adhesive height:

If adhesive remains on body:

3.5 – 5.0 mm (0.138 – 0.197 in.)

If no Adhesive remains on body:

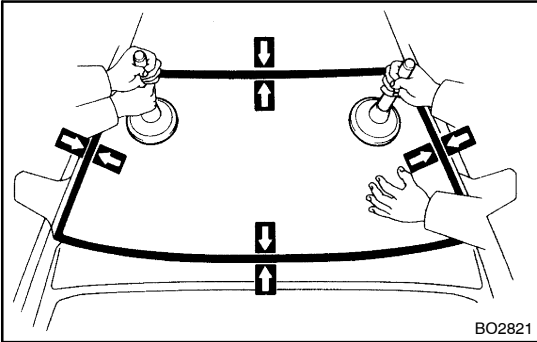
8 – 10 mm (0.31 – 0.39 in.)



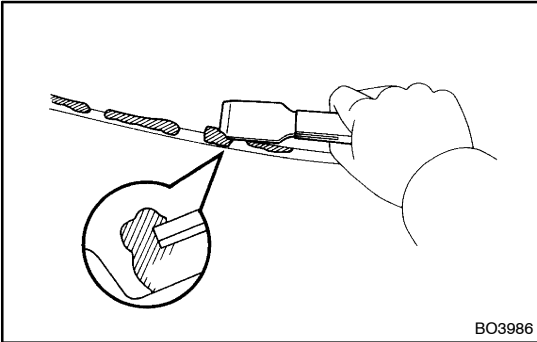
9. INSTALL GLASS

HINT:

Confirm that the dam is attached the body panel as shown in the illustration.



- (a) Position the glass so that the reference marks are lined up, and press in gently along the rim.
- (b) Using a spatula, apply adhesive on the glass rim.



- (c) Use a scraper to remove any excessive or protruding adhesive.
- (d) Hold the windshield glass in place securely with a protective tape or equivalent until the adhesive hardened.

NOTICE:

Take care not to drive the vehicle during the time described in the chart below.

| Temperature | Minimum time prior to drive the vehicle |
|---------------|---|
| 35 °C (95 °F) | 1.5 hour |
| 20 °C (68 °F) | 5 hour |
| 5 °C (41 °F) | 24 hour |

10. INSTALL OUTSIDE UPPER MOULDING AND LOWER MOULDING

11. INSPECT FOR LEAKS AND REPAIR

- (a) Conduct a leak test after the hardening time has elapsed.
- (b) Seal any leak with auto glass sealer.

part No. 08833-00030 or equivalent

12. INSTALL ASSIST GRIP

Install 2 assist grip with 4 screws and 4 covers.

13. INSTALL INNER REAR VIEW MIRROR

Install the inner rear view mirror with 3 screws and the cover.

14. INSTALL VISOR HOLDER

Install 2 visor holders with 2 screws.

15. INSTALL VISOR

Install 2 visor with 4 screws.

16. INSTALL WIPER ARM

Install 2 wiper arms with 2 nuts.